



Bergamid™ B700 G30 H BLACK

Polyamide 6

Key Characteristics

Product Description	
Glass fiber reinforced PA6 compound with heat stabilized.	
General	
Material Status	• Commercial: Active
Regional Availability	• Asia Pacific
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Features	• Heat Stabilized
Appearance	• Black
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.36	1.36	ISO 1183
Molding Shrinkage	0.30 to 0.60 %	0.30 to 0.60 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength	24700 psi	170 MPa	ISO 527-2
Flexural Modulus	1.16E+6 psi	8000 MPa	ISO 178
Flexural Strength	34100 psi	235 MPa	ISO 178
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	4.3 ft·lb/in ²	9.0 kJ/m ²	ISO 179
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 264 psi (1.8 MPa), Unannealed, 0.126 in (3.20 mm)	410 °F	210 °C	ASTM D648
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	> 1.0E+12 ohms	> 1.0E+12 ohms	ASTM D257
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating			UL 94
0.028 in (0.70 mm)	HB	HB	
0.06 in (1.5 mm)	HB	HB	
0.12 in (3.0 mm)	HB	HB	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 to 212 °F	80 to 100 °C
Drying Time	4.0 to 6.0 hr	4.0 to 6.0 hr
Rear Temperature	428 to 518 °F	220 to 270 °C
Middle Temperature	428 to 518 °F	220 to 270 °C
Front Temperature	428 to 518 °F	220 to 270 °C
Mold Temperature	140 to 176 °F	60 to 80 °C

Injection Notes

Injection Pressure: MED-HIGH
Hold Pressure: MED-HIGH
Screw Speed: MODERATE
Back Pressure: LOW

Notes

¹ Typical values are not to be construed as specifications.